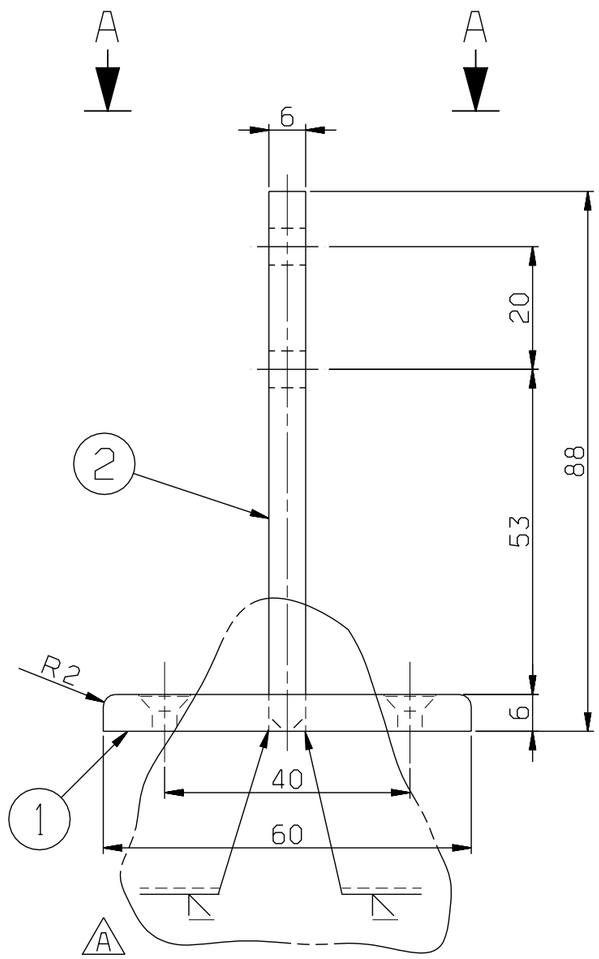
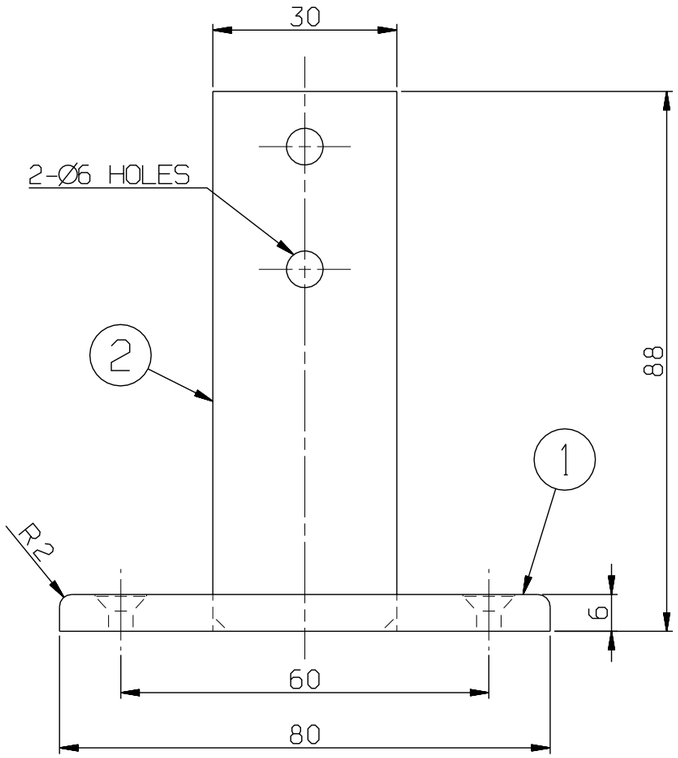
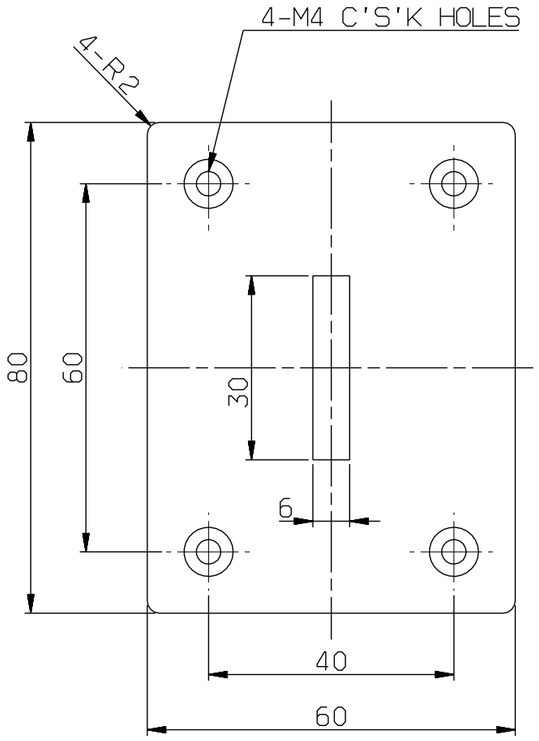
적용규격 SPECIFICATION APPLIED	







VIEW A-A

NOTE
1. THIS ARTICLE SHOULD BE ACCORDED WITH APPROVED SAMPLE
2. SURFACE SHOULD BE BUFFED.
3. ALL CORNERS SHOULD BE ROUNDED.

길이 LENGTH	끼워맞춤 FITTING		
~ 40	2	4	
~ 30	2	3	
~ 10	1	1.5	
< 3	0.5	1	
~3150	-	7	
~1600	4	5	
~ 800	3	4	
~ 400	2	3	
~ 200	1.5	2	
~ 100	1	1.5	
등급 GRADE	A	B	

주철, 주강품 CASTING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
등급 GRADE	A	B	C

용접 구조물 WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
등급 GRADE	A	B	C

기계 가공품 MACHINING (±)			
~ 6	0.1	0.2	0.4
~ 30	0.2	0.5	1
~ 120	0.3	0.8	1.5
~ 315	0.5	1.2	2
~ 1000	0.8	2	3
~ 2000	1.2	3	5
~ 4000	2	4	8
등급 GRADE	A	B	C

규정치않은 일반공차표 GENERAL TOLERANCE	기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
	AX2	2009.04.03	CHANGED NOTE., WELDING	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
2	RFP75007AN0-002	PLATE	SUS304	1		~~T6X30X82~~ T6X30X88
1	RFP75007AN0-001	BASE	SUS304	1		T6X60X80

승인 APP	H.G.RYU 2008.10.15	재질 MAT'L	명칭 TITLE	BRACKET, FIXTURE, TYPE A	
검도 CHK	H.S.KIM 2008.10.15	총중량 G.W			
설계 DGN	Y.D.KIM 2008.10.10	일반공차 MC B / WD B / CT B	도면번호 DRG. NO	RFP75007AN0	Ver. 00 / Rev. -A
제도 DRG	S.H.SONG 2008.10.10	SIZE A3	SCALE 1/1	매수 SHEET 1 of 1	

참고번호 REF. NO. FPP04422

HYUNDAI Rotem 현대로템주식회사

3D5101 | RFP- | 년-PRJT | 정리번호

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